



# Flavell Management & Ind. Services Pty Ltd

T/A FM Insulation Supplies

ABN 90 067 287 307

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**19-21 Bromley Road, Emu Plains, NSW 2750**

Telephone: (02) 4735 5699 Email: [info@fminsulation.com.au](mailto:info@fminsulation.com.au)

## Application guide

### **Thermaset**

Finishing Compound

Covering Capacity Approx.	150m <sup>2</sup> /1000kg @ 5mm thick
Packaging:	25kg heavy duty polythene bags
Mixing water per Bag:	Approx. 11 litres

### **Mixing**

Can be mixed in mechanical mixers or by hand in conventional mixing trays. Clean, potable water should be added to the compound in the quantities stated above and mixed to a smooth mortar consistency. Dust free mixing may be achieved by adding water to the bag of compound and agitating until contents are thoroughly wet. This is then transferred to a mixing tray or mechanical mixer for final mixing.

### **Application**

Should be trowelled on to the surface of the insulation in a single layer to a thickness of approximately 5mm. Wire netting or expanded metal mesh, well secured to the base insulation is required to provide a key for the finishing material. Expansion joints should be provided at regular intervals to accommodate thermal movement and daily applications should start and finish at these joints or at other breaks in the system. Only sufficient quantities for immediate use should be prepared at any time and mixers should be cleaned after use. These compounds should not be applied in periods of frost.

In general British Standard Code of Practice BS 5970 1980 should be followed.